

**General Contracting Services for Renovations of
Windsor Forest High School Cafeteria
Number: BID C17-04
Addendum # 2
Closing Date: 11/01/2016**

The information contained in this document shall become an official part of the original document and shall be acknowledged as noted on the Certification Form (Form 1) of solicitation document in the space provided. Failure to acknowledge receipt of an addendum may result in a status of non-responsive. Firms are encouraged to review the contents of this document and to respond accordingly.

Addendum No. 2 is being issued to provide a copy of the register from the Mandatory Pre-Bid Meeting, provide clarification and changes to the project manual, and to provide answers to questions submitted.

Question	Answer
1. Our door supplier is asking for more details on storefront door 100C. Can any more detail be provided.	Please see attached information in Section 08 4113
2. Can a request be made to extend contract time on project? In looking at plans and scope of work we feel it will not be enough time to complete and have all material in hand. Some of the equipment, furniture and specialty light fixtures will be in the 12 to 14 week lead time range. Please advise.	No. The construction schedule needs to remain at 90 days to Material Completion. Long lead-time items (e.g. FF&E items, accent lighting, etc.) that satisfy Section 6.1.2.1.2 of the General Conditions and will not impede the intended use of the space will be considered as "minor items" and will therefore not be charged against the contract as causing any liquidated damages.

See attached documentation with changes to the Project Manual

*****ALL OTHER TERMS AND CONDITIONS REMAIN UNCHANGED*****

End of Addendum #2 to Bid C17-04 General Contracting Services for Renovations of Windsor Forest High School Cafeteria

ADDENDUM NO. 2

**Windsor forest high School
Chatham County Georgia**

DATE ISSUED: **10/27/16**
BID DATE: October 20, 2016 Revised to **November 1, 2016** (Addendum 1)

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CONTRACT DOCUMENTS DATED August 31, 2016 AND SUBSEQUENT ADDENDA THERETO, ARE HEREBY MODIFIED AND INTERPRETED AS FOLLOWS:

CHANGES TO THE PROJECT MANUAL

- A. Document Table of Contents
 - 1. DELETE Division 21 – FIRE SUPPRESSION

- B. Section 01 1100 SUMMARY
 - 1. Paragraph 1.6 Delete sub paragraph A-1 and A-2
 - 2. ADD: Work Hours allow 24/7 access to work areas (as approved by SCCPSS). Work areas that can be returned to a usable state by students or staff the following day (no later than 6 a.m.) can be completed during any time period.

- C. Section 08 4113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS
 - 1. ADD; Section ADD; Section 08 4113 - Aluminum-Framed Entrances and Storefronts Surfacing in its entirety, copy enclosed this addendum.

CHANGES TO THE DRAWINGS

- 1. None

END OF ADDENDUM

Enclosures: Section 08 4113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

SECTION 08 4113

ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Exterior storefront framing.
 - 2. Exterior manual-swing entrance doors and door-frame units.

1.3 DEFINITIONS

- A. ADA/ABA Accessibility Guidelines: U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disability Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities."

1.4 PERFORMANCE REQUIREMENTS

- A. General Performance: Aluminum-framed systems shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:
 - 1. Movements of supporting structure indicated on Drawings including, but not limited to, story drift and deflection from uniformly distributed and concentrated live loads.
 - 2. Dimensional tolerances of building frame and other adjacent construction.
 - 3. Failure includes the following:
 - a. Deflection exceeding specified limits.
 - b. Thermal stresses transferring to building structure.
 - c. Framing members transferring stresses, including those caused by thermal and structural movements to glazing.
 - d. Glazing-to-glazing contact.
 - e. Noise or vibration created by wind and by thermal and structural movements.
 - f. Loosening or weakening of fasteners, attachments, and other components.
 - g. Sealant failure.
 - h. Failure of operating units.

- B. Deflection of Framing Members:
1. Deflection Normal to Wall Plane: Limited to edge of glass in a direction perpendicular to glass plane shall not exceed $L/175$ of the glass edge length for each individual glazing lite or an amount that restricts edge deflection of individual glazing lites to $3/4$ inch, whichever is less.
 2. Deflection Parallel to Glazing Plane: Limited to $L/360$ of clear span or $1/8$ inch, whichever is smaller.
- C. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E 330 as follows:
1. When tested at positive and negative wind-load design pressures, systems do not evidence deflection exceeding specified limits.
 2. When tested at 150 percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding percent of span.
 3. Test Durations: As required by design wind velocity, but not fewer than 10 seconds.
- D. Air Infiltration: Provide aluminum-framed systems with maximum air leakage through fixed glazing and framing areas of 0.06 cfm/sq. ft. of fixed wall area when tested according to ASTM E 283 at a minimum static-air-pressure difference of 6.24 lbf/sq. ft. .
- E. Water Penetration under Static Pressure: Provide aluminum-framed systems that do not evidence water penetration through fixed glazing and framing areas when tested according to ASTM E 331 at a minimum static-air-pressure difference of 20 percent of positive wind-load design pressure, but not less than 10.00 lbf/sq. ft.
- F. Water Penetration under Dynamic Pressure: Provide aluminum-framed systems that do not evidence water leakage through fixed glazing and framing areas when tested according to AAMA 501.1 under dynamic pressure equal to 20 percent of positive wind-load design pressure, but not less than 10.00 lbf/sq. ft.
1. Maximum Water Leakage: No uncontrolled water penetrating aluminum-framed systems or water appearing on systems' normally exposed interior surfaces from sources other than condensation. Water leakage does not include water controlled by flashing and gutters that is drained to exterior and water that cannot damage adjacent materials or finishes.
- G. Thermal Movements: Provide aluminum-framed systems that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.
 2. Test Performance: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.
 - a. High Exterior Ambient-Air Temperature: That which produces an exterior metal-surface temperature of 180 deg F
 - b. Low Exterior Ambient-Air Temperature: 0 deg F (minus 18 deg C).

3. Interior Ambient-Air Temperature: 75 deg F (24 deg C).
- H. Condensation Resistance: Provide aluminum-framed systems with fixed glazing and framing areas having condensation-resistance factor (CRF) of not less than 66 when tested according to AAMA 1503.
- I. Structural Sealant: Capable of withstanding tensile and shear stresses imposed by aluminum-framed systems without failing adhesively or cohesively. When tested for preconstruction adhesion and compatibility, cohesive failure of sealant shall occur before adhesive failure.
 1. Adhesive failure occurs when sealant pulls away from substrate cleanly, leaving no sealant material behind.
 2. Cohesive failure occurs when sealant breaks or tears within itself but does not separate from each substrate because sealant-to-substrate bond strength exceeds sealant's internal strength.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for aluminum-framed systems.
- B. Shop Drawings: For aluminum-framed systems. Include plans, elevations, sections, details, and attachments to other work.
 1. Include details of provisions for system expansion and contraction and for drainage of moisture in the system to the exterior.
 2. For entrance doors, include hardware schedule and indicate operating hardware types, functions, quantities, and locations.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Other Action Submittals:
 1. Entrance Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.
- E. Delegated-Design Submittal:

Engineering Responsibility: Engage a qualified professional engineer to prepare, design calculations, shop drawings, and other structural data. Shop drawings shall bear the seal and signature of professional Engineer, or attach a letter bearing the seal and signature of professional Engineer substantiating the design information

 1. Detail fabrication and assembly of aluminum-framed systems.
 2. Include design calculations.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

ALUMINUM FRAMED ENTRANCES AND STOREFRONTS

- B. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for aluminum-framed systems, indicating compliance with performance requirements.
- C. Warranties: Sample of special warranties.

1.7 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For aluminum-framed systems to include in maintenance manuals.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Engineering Responsibility: Engage a qualified professional engineer to prepare, design calculations, shop drawings, and other structural data.
- C. Product Options: Information on Drawings and in Specifications establishes requirements for systems' aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, and in-service performance.
 - 1. Do not revise intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If revisions are proposed, submit comprehensive explanatory data to Architect for review.
- D. Accessible Entrances: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines.
- E. Source Limitations for Aluminum-Framed Systems: Obtain from single source from single manufacturer.
- F. Structural-Sealant Glazing: Comply with ASTM C 1401, "Guide for Structural Sealant Glazing" for design and installation of structural-sealant-glazed systems.
- G. Preinstallation Conference: Conduct conference at Project site.

1.9 PROJECT CONDITIONS

- A. Field Measurements: Verify actual locations of structural supports for aluminum-framed systems by field measurements before fabrication and indicate measurements on Shop Drawings.

1.10 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of aluminum-framed systems that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Structural failures including, but not limited to, excessive deflection.
 - b. Noise or vibration caused by thermal movements.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - d. Adhesive or cohesive sealant failures.
 - e. Water leakage through fixed glazing and framing areas.
 - f. Failure of operating components.
 2. Warranty Period: Five years from date of Substantial Completion.
- B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components on which finishes do not comply with requirements or that fail in materials or workmanship within specified warranty period. Warranty does not include normal weathering.
1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide comparable product by one of the following:
1. EFCO Corporation. Series 403 Outside set and Outside glazed
 2. Kawneer North America; an Alcoa company.
 3. Vistawall Architectural Products; The Vistawall Group; a Bluescope Steel company.
 4. YKK AP America Inc. YES45 TU (Basis of design)

2.2 MATERIALS

- A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
1. Sheet and Plate: ASTM B 209 .
 2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 .
 3. Extruded Structural Pipe and Tubes: ASTM B 429.
 4. Structural Profiles: ASTM B 308/B 308M.
 5. Welding Rods and Bare Electrodes: AWS A5.10/A5.10M.
- B. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer, complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM and prepare surfaces according to applicable SSPC standard.

ALUMINUM FRAMED ENTRANCES AND STOREFRONTS

1. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
2. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
3. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.3 FRAMING SYSTEMS

- A. Framing Members: Manufacturer's standard extruded-aluminum framing members of thickness required and reinforced as required to support imposed loads.
 1. Construction: Thermally broken.
 2. Glazing System: Retained mechanically with gaskets on four sides.
 3. Glazing Plane: Front.
- B. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
 1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
 2. Reinforce members as required to receive fastener threads.
 3. Use exposed fasteners with countersunk Phillips screw heads, fabricated from stainless steel.
- D. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts, complying with ASTM A 123/A 123M or ASTM A 153/A 153M.
- E. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.
- F. Framing System Gaskets and Sealants: Manufacturer's standard, recommended by manufacturer for joint type.

2.4 GLAZING SYSTEMS

- A. Glazing: As specified in Division 8 Section "Glazing."
- B. Glazing Gaskets: Manufacturer's standard compression types; replaceable, molded or extruded, of profile and hardness required to maintain watertight seal.
- C. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.
- D. Bond-Breaker Tape: Manufacturer's standard TFE-fluorocarbon or polyethylene material to which sealants will not develop adhesion.

2.5 ENTRANCE DOOR SYSTEMS

- A. Exterior Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.

ALUMINUM FRAMED ENTRANCES AND STOREFRONTS

1. Door:
 - a. YKK 50M & YES45 TU (Basis of design)
 - b. Efcø Door D518 And 403 T
 - c. Kawneer North America; Tough Line 500 Heavy wall
 2. Door Construction: 2-inch overall thickness, with minimum 0.125-inch- thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
 3. Door Design: Wide stile; 5-inch nominal width.
 - a. Accessible Doors: Smooth surfaced for width of door in area within 10 inches above floor or ground plane.
 4. Glazing Stops and Gaskets: Square, snap-on, extruded-aluminum stops and preformed gaskets.
 - a. Provide nonremovable glazing stops on outside of door.
- B. Interior Vestibule Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.
1. Door:
 - a. YKK 50 & YES45 TU (Basis of design)
 - b. Efcø Door D500 And 403
 - c. Kawneer North America; 500 Heavy wall
 2. Door Construction: 1-3/4 -inch overall thickness, with minimum 0.125-inch- thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
 3. Door Design: Wide stile; 5-inch nominal width.
 - a. Accessible Doors: Smooth surfaced for width of door in area within 10 inches above floor or ground plane.
 4. Glazing Stops and Gaskets: Square, snap-on, extruded-aluminum stops and preformed gaskets.
 - a. Provide nonremovable glazing stops on outside of door.
- C. Interior Doors 2103: Manufacturer's standard glazed entrance doors for manual-swing operation.
1. Door:
 - a. YKK 20
 - b. Efcø D200
 - c. Kawneer North America;
 2. Door Construction: 1-3/4-inch overall thickness, with minimum 0.125-inch- thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.

3. Door Design: Wide stile; 2-inch nominal width.
 - a. Accessible Doors: Smooth surfaced for width of door in area within 10 inches above floor or ground plane.
4. Glazing Stops and Gaskets: Square, snap-on, extruded-aluminum stops and preformed gaskets.
 - a. Provide nonremovable glazing stops on outside of door.
5. Pivots: Manufactures Standard provide top bottom and center pivot each leaf

2.6 ENTRANCE DOOR HARDWARE

- A. General: Provide entrance door hardware and entrance door hardware sets indicated in door and frame schedule for each entrance door to comply with requirements in this Section.
- B. Entrance Door Hardware: Provide as listed below remaining is specified in Division 8 Section "Door Hardware." And will be provided by that section no substitutions will be accepted.
- C. Manual Flush Bolts: BHMA A156.16, Grade 1.
- D. Automatic and Self-Latching Flush Bolts: BHMA A156.3, Grade 1.
- E. Cylinders: As specified in Division 8 Section "Door Hardware."
- F. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.
- G. Weather Stripping: Manufacturer's standard replaceable components.
 1. Sliding Type: AAMA 701, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.
- H. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.
- I. Silencers: BHMA A156.16, Grade 1.
- J. Thresholds: BHMA A156.21, raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch .

2.7 JOINT SEALANTS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.
- B. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.
- C. Urethane Joint Sealants

1. Urethane, S, NS, 100/50, T, NT: Single-component, nonsag, plus 100 percent and minus 50 percent movement capability, traffic- and nontraffic-use, urethane joint sealant; ASTM C 920, Type S, Grade NS, Class 100/50, Uses T and NT.
- D. Urethane, M, NS, 50, NT: Multicomponent, nonsag, plus 50 percent and minus 50 percent movement capability nontraffic-use, urethane joint sealant; ASTM C 920, Type M, Grade NS, Class 50, Use NT.
- E. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- F. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

2.8 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:
 1. Profiles that are sharp, straight, and free of defects or deformations.
 2. Accurately fitted joints with ends coped or mitered.
 3. Means to drain water passing joints, condensation within framing members, and moisture migrating within the system to exterior.
 4. Physical and thermal isolation of glazing from framing members.
 5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
 6. Provisions for field replacement of glazing from exterior.
 7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Structural-Sealant-Glazed Framing Members: Include accommodations for using temporary support device to retain glazing in place while structural sealant cures.
- F. Storefront Framing: Fabricate components for assembly using screw-spline system.
- G. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.
 1. At exterior doors, provide compression weather stripping at fixed stops.
- H. Entrance Doors: Reinforce doors as required for installing entrance door hardware.

1. At pairs of exterior doors, provide sliding-type weather stripping retained in adjustable strip and mortised into door edge.
 2. At exterior doors, provide weather sweeps applied to door bottoms.
- I. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.
 - J. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.9 ALUMINUM FINISHES

- A. Class II, Color Anodic Finish: AA-M12C22A32/A34 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class II, integrally colored or electrolytically deposited color coating 0.010 mm or thicker) complying with AAMA 611.
 1. Color: Dark Bronze

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General:
 1. Comply with manufacturer's written instructions.
 2. Do not install damaged components.
 3. Fit joints to produce hairline joints free of burrs and distortion.
 4. Rigidly secure nonmovement joints.
 5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration.
 6. Seal joints watertight unless otherwise indicated.
- B. Metal Protection:
 1. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or applying sealant or tape, or by installing nonconductive spacers as recommended by manufacturer for this purpose.
 2. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

SAVANNAH-CHATHAM COUNTY PUBLIC SCHOOL SYSTEM
GENERAL CONTRACTING SERVICES FOR RENOVATION OF WINDSOR FOREST HIGH SCHOOL CAFETERIA
BID C-17-04 (ESPLOST) PRE-BID CONFERENCE REGISTER
MANDATORY ATTENDANCE

CONFERENCE DATE: October 20, 2016 @ 9:00 A.M. Windsor Forest High School, 12419 Largo Drive, Savannah, GA 31419

Company Name	Company Representative's Name	Phone/Fax Number	Date/Time	Email
EE Reed	David Freitas	757 261 2050	10/20 9:00	DFREITAS@EEIReed.com
EE Reed	Jacob Rakos	571.340.0078	10/20 9:00	JRakosi@ereed.com
Marchess Construction	Mat Turner	912 330-8575 / 866 381 3139	10/20/16 9:00	Estimating@JoeMarchessConstruction.com
SCEPS - School Nutrition	Rhonda Bartoco	395-1246	10-20-16, 9:00	Rhonda.bartoco@sceps54.com
SCEPS - Purchasing	Jean Carter	912-395-5379 / 912-8201-7648	10/20/16 9:00am	Jean.Carter@sceps.com
Paul S. Akins Co.	Lydia Rimer	912-764-6925 / 912-764-5677	10/20 9:00am	lydiar@AKINS.CO.COM

